

ASX Announcement



Ardmore Phosphate Rock Project

Fertiliser Conversion Test Work Confirms High Quality of Ardmore Phosphate Rock



CAPTION: Concentrating phosphoric acid produced from Ardmore phosphate rock at KemWorks in the US.

Highlights

- KemWorks completes independent 72-hour phosphoric acid conversion pilot test for Ardmore phosphate rock in the US
- > Pilot plant demonstrates high quality of Ardmore phosphate rock
- Excellent average 98% P₂O₅ recovery achieved
- Low sulphuric acid consumption (less input costs to manufacturers) and high filtration rates relative to other benchmark rocks
- Little corrosion or scaling observed due to low contaminant levels in the phosphate rock
- Low minor element ratio of resulting phosphoric acid well suited to producing granular fertilisers such as diammonium phosphate ("DAP")
- KemWorks single superphosphate test work results due imminently

Summary

Centrex Metals Limited ("Centrex") today announces that an independent pilot plant trial has been completed for the production of phosphoric acid from its premium 35% P₂O₅ grade low cadmium phosphate rock concentrate from its Ardmore Phosphate Rock Project ("Ardmore") in North West Queensland. The 72-hour trial was completed in the US by phosphate fertiliser specialists KemWorks. Results of the pilot run confirm the phosphate rock concentrate to be of high quality, showing an excellent 98% P₂O₅ recovery, relatively low sulphuric acid consumption, good filtration, little scaling or corrosion and a low minor element ratio in the phosphoric acid product. KemWorks concluded that the phosphoric acid produced from the Ardmore rock is well suited to the production of granular fertilisers such as diammonium phosphate ("DAP").

Globally, phosphoric acid is the main end-use of phosphate rock. Phosphoric acid is used as a feedstock to fertilisers such as DAP. Centrex plans to export high grade phosphate rock from its Ardmore project to Asian fertiliser producers that operate phosphoric acid plants for fertiliser production, in addition to Australian and New Zealand importers who use phosphate rock directly in the production of single superphosphate

The results from KemWorks have been forwarded to the numerous potential customers that produce phosphoric acid, including Gujarat State Fertiliser & Chemical Company ("GSFC") which Centrex has already signed a non-binding MOU with for 300,000 tonnes per annum long-term off-take from the project. GSFC and Centrex are now negotiating the full terms of the binding off-take agreement.

KemWorks have also completed single superphosphate ("SSP") trials for the Ardmore phosphate rock concentrate, with the full analysis and report due imminently. Centrex recently shipped two 400 tonne samples of run of mine ore to two customers in the local region for trial in their SSP plants.

The fertiliser conversion test work by KemWorks will aid in Centrex's marketing efforts for the phosphate rock concentrate and feed into the Feasibility Study for the project currently targeted for completion in August 2018.

Phosphoric Acid Pilot Plant Trial

A 125 kg sub-sample of phosphate rock concentrate from previously reported bulk beneficiation pilot plant runs in Adelaide was provided to KemWorks in the US for independent fertiliser conversion test work.

For full details of the beneficiation pilot runs see the announcement 27th March 2018:

https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdf

The results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.

The rock sample from the beneficiation pilot plant was nominally, 100% -2mm and 100% +38µm. The sample was further ground by KemWorks to 98% passing 300µm to simulate the grinding circuit in an industrial phosphoric acid plant. KemWorks reported the ground rock to have a narrow size distribution which would be a positive for process control in an industrial plant. The major element analysis of the phosphate rock concentrate is shown below. 87% of the silica in the concentrate was determined to be unreactive, a positive for many customers.

TABLE: Major element chemistry of phosphate rock concentrate by KemWorks.

Element	Value (mass %)
P ₂ O ₅	35.05
CaO	48.20
SiO ₂ (Total)	4.35
SiO ₂ (Reactive)	0.58
Al ₂ O ₃	0.82
Fe ₂ O ₃	2.06
SO ₃	1.18
MgO	0.12
F	4.07
Na ₂ O	0.41
K ₂ O	0.15
CO ₂	1.72
Total Organic Carbon	0.02

KemWorks ran a 72-hour pilot run for phosphoric acid using the di-hydrate process (most commonly used) in a 10 litre reactor. Target reaction conditions are provided below. Every 4 to 6 hours a slurry sample was taken from the reactor for a timed filtration test using a Buchner filter. The filter produced acid, return acid, and gypsum cake. Concentration tests on the product acid were performed using a bath evaporator.

The pilot plant trial achieved $28.4\% P_2O_5$ concentration in acid by the 72-hour mark with a minor element ratio ("MER" = $\% Al_2O_3 + \% Fe_2O_3 + \% MgO / \% P_2O_5$) of 0.050 to 0.054. KemWorks reported phosphoric acid with a

Level 6, 44 Waymouth Street Adelaide, South Australia 5000 T +61 8 8213 3100 F +61 8 8231 4014 MER ratio of less than 0.085 is required to produce diammonium phosphate with acid produce from the Ardmore rock well below this. P₂O₅ recovery during the trial averaged an excellent 97.5%.

Filtration rates on a 90 second cycle simulating a belt filter averaged 8.7 tonnes P₂O₅/d/m². KemWorks noted this rate to be better than other common phosphate rocks on the market. Sulphuric acid consumption was reported at 2.44 tonnes H₂SO₄ (100%) per tonne of P₂O₅ produced. KemWorks noted this to be lower than the standard benchmark phosphate rocks, meaning potential input cost savings to customers.

Corrosion testing with the acid produced was done using four differing composition blades made from alloys commonly used in phosphoric acid plants. Each agitator blade was measured for weight loss after the test and the result converted to a nominal corrosion rate. Corrosion rates on all materials tested were low.

TABLE: Target pilot run reaction conditions.

Condition	Units	Target	
Rock Feed Rate	g/h	699	
Specific Volume	m³/t/d P₂O₅	1.8	
Nominal Residence Time	h	4.8	
P ₂ O ₅ Concentration	wt. %	28	
Reactor % Solids	wt. %	35	
Reactor Temperature	°C	80	
Free Sulphate	wt. %	1.8-2.2	

Gypsum cake from the trial was a golden colour, well-formed, and released easily from the filter. The best filtration rates were achieved prior to the addition of filter aids. An average of 4.47 tonne of gypsum per tonne of P₂O₅ was produced during the trial.



CAPTION: Gypsum cake.

For further information, please contact:

CENTREX METALS

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Competent Persons Statement

The information in this report relating to Exploration Results is based on information compiled by Mr Steve Klose who is a Member of the Australasian Institute of Mining and Metallurgy. Mr Klose is the GM Projects of Centrex Metals Limited. Mr Klose has sufficient experience, which is relevant to the style of mineralisation and type of deposit under consideration and to the activity, which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the "Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves". Mr Klose consents to the inclusion in the report of the matters based on his information in the form and context in which it appears.

Leanne Ralph

Company Secretary Centrex Metals Limited

Ph (08) 8213 3100

Ardmore Phosphate Rock Project JORC Table 1 Report

SECTION 1: Sampling techniques and data.

Criteria	JORC Code	Commentary
	explanation	

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Sampling	Nature and	Sampling for beneficiation pilot runs has been previously reported. For full details
techniques		of the beneficiation pilot runs see the announcement 27th March 2018:
techniques	sampling.	of the beneficiation photrons see the announcement 27th March 2010:
	 Sample 	https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdf
	representivity.	
	Determination	The results were all reported in accordance with the previsions of the IODC Code
	of	The results were all reported in accordance with the provisions of the JORC Code
	mineralisation.	2012 and Centrex is not aware of any new information or data that materially
		affects the information contained within the previous releases. All material
		assumptions and technical parameters underpinning the estimates in the
2		previous announcements continue to apply and have not materially changed.
\mathcal{D}		
		A 125kg sub-sample of homogenised concentrate (cone and quartered) from the
2		second beneficiation pilot run was send to KemWorks in the US for a phosphoric
2		acid pilot trial. The material was 100% -2mm and 100% +38µm, targeting average
		nominated customer sizing specifications for phosphate rock exports. The as
リ		supplied material was ground by KemWorks to 98% passing 300µm and re-
2		homogenised (cone and quartered).
		Two size sub-some plant wave taken for band sizing passive and do for more that work
		Two 1kg sub-samples were taken for head sizing, assays and de-foamer testwork.
7		
))		
Drilling	• Drill type.	The bulk composite used for the beneficiation pilot trials to produce the
Drilling techniques		The bulk composite used for the beneficiation pilot trials to produce the phosphate rock concentrate was from three excavations across the Southern
5		
5		phosphate rock concentrate was from three excavations across the Southern
5		phosphate rock concentrate was from three excavations across the Southern
5		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.
5		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit. For full details of the beneficiation pilot runs see the announcement 27th March 2018:
5		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit. For full details of the beneficiation pilot runs see the announcement 27th March
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5		phosphate rock concentrate was from three excavations across the SouthernZone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code
5		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially
5		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material
5		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the
techniques		phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
<i>techniques</i>	Method of	phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the
techniques	Method of recording and	phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
<i>techniques</i>	Method of recording and assessing	 phosphate rock concentrate was from three excavations across the Southern Zone of the deposit. For full details of the beneficiation pilot runs see the announcement 27th March 2018: https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdf The results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
techniques	Method of recording and assessing sample	 phosphate rock concentrate was from three excavations across the Southern Zone of the deposit. For full details of the beneficiation pilot runs see the announcement 27th March 2018: https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdf The results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
techniques	Method of recording and assessing sample recoveries.	phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
techniques	 Method of recording and assessing sample recoveries. Measures taken 	phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
techniques	 Method of recording and assessing sample recoveries. Measures taken to maximise 	phosphate rock concentrate was from three excavations across the Southern Zone of the deposit.For full details of the beneficiation pilot runs see the announcement 27th March 2018:https://www.asx.com.au/asxpdf/20180327/pdf/43srn9ton41y3m.pdfThe results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
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	Logging	 Geological and geotechnical logging. Whether logging is qualitative or quantitative. Total length and percentage 			e qualitatively logged in the field iples were taken from the top co	, using nearby drill hole logs as a ntact of the phosphorite seam.
		of the relevant intersections logged.				
(15)	Sub- sampling techniques	 Nature, quality and appropriateness 			neficiation pilot runs has been pri ion pilot runs see the announcen	eviously reported. For full details nent 27th March 2018:
	and sample preparation	of the sample preparation	<u>https://wwv</u>	<u>w.asx.</u>	.com.au/asxpdf/20180327/pdf/43	<u>ssrn9ton41y3m.pdf</u>
		 technique. Quality control. Sample representivity. Sample sizes. 	2012 and Ce affects the i assumption	entre> inforn ns and	all reported in accordance with t x is not aware of any new inform nation contained within the prev I technical parameters underpinn cements continue to apply and h	vious releases. All material ning the estimates in the
J S O N Z			second ben acid pilot tri nominated supplied ma homogenise	neficia rial. Th custo ateria sed (cc	aple of homogenised concentrate tion pilot run was send to KemW ne material was 100% -2mm and omer sizing specifications for pho I was ground by KemWorks to gi one and quartered). nples were taken for head sizing,	/orks in the US for a phosphoric 100% +38μm, targeting average osphate rock exports. The as 8% passing 300μm and re-
QD	Quality of	Nature of		opt of	ssays reported were undertaken	by KomWorks using the
	assay data	 Natore of quality control 	5		ds for major elements	by Reminions using the
	and	procedures.	Analysis		Test Method	Standard No.
	laboratory				Gravimetric (1)	AFPC - IX.3.B
<u> </u>	tests		P ₂ O ₅ Cl		Ext + Spectrophotometric	AFPC - XI.4.C
			CS	S	Calculated	By Difference
(())			W	-	Ext + Spectrophotometric	AFPC - XI.6.C
			SO ₄		Solid sample: Gravimetric	Solid sample: AFPC - IX.19.A (2)
			-		Liquid sample: Digestion / ICP	Liquid sample: AFPC - XI.14.B
			CaO		Digestion / ICP	AFPC - IX.3.D.2
			MgO		Digestion / ICP	AFPC - IX.3.D.2
			AI_2O_3		Digestion / ICP	AFPC - IX.3.D.2
			Na ₂ O		Digestion / ICP	AFPC - IX.3.D.2
			K ₂ O		Digestion / ICP	AFPC - IX.3.D.2

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			Fe ₂ O ₃	Digestion / ICP	AFPC - IX.3.D.2
			SiO ₂ Total	Gravimetric	AFPC - IX.5.A
			Sol.	Gravimetric	AFPC - IX.5.A (mod)
			F	Ion Specific electrode	Solid sample: AFPC - IX.14.B
				-	Liquid sample: AFPC - XI.18.B
\rightarrow			Cl	Titrimetric	Volhards
			CO ₂	Gasometric	AFPC - IX.13.B
			U ₃ O ₈	Digestion / ICP	AFPC - XI.14.B
			As	Digestion / ICP	AFPC - XI.14.B
			Sr	Digestion / ICP	AFPC - XI.14.B
\square			Cd	Digestion / ICP	AFPC - XI.14.B
(\bigcirc)			Th	Digestion / ICP	EPA – 6010 b
			H2O	Gravimetric	AFPC - IX.2.B
			TOC	Titrimetric - Redox	AFPC - IX.17.A
			Ν	Digestion / Titration	AOAC - 978.02
N D			Free Acidity	Titration	AFPC – XI.17.A
TOT DETSONAI	Verification of sampling and assaying	 The verification of significant intersections by either independent or alternative company personnel. The use of twinned holes. Documentation of primary data, data entry procedures, data verification, data storage 	 1-10kg sub-samples of the same phosphate rock concentrate were sent to numerous customers for testing, with similar results reported to KemWorks. It was noted Centrex's own assay technique of lithium borate fusion followed by ICP provided slightly lower measured P₂O₅ than by KemWorks and most customers. Time based sampling was undertaken by KemWorks throughout the trial with relatively consistent results shown. Results reported are for a single pilot plant test run. Time based sampling was undertaken by KemWorks throughout the trial with relatively consistent results shown. All test work was undertaken by KemWorks. 		
		protocols.Any adjustment			
		,		locations were recorded by I	

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	data points Data spacing and distribution	 quality of surveys. Specification of the grid system used. Quality and adequacy of topographic control. Data spacing for reporting of Exploration Results. Whether the data spacing and distribution is sufficient to establish the degree of geological and grade continuity appropriate for the Mineral Resource. Whether sample 	Three bulk excavations were completed using a 23t excavator to provide further material for additional pilot plant optimisation. The excavations were planned close to existing resource drill holes with the intention to provide a range of ore types and grades in order to be able to form varying composite grades as required. The flitches were used to form a bulk composite approximating the modelled selectively mined feed grade of the Southern Zone.
		compositing has been applied.	
	Orientation of data in relation to geological structure	 Whether the orientation of sampling achieves unbiased sampling. 	Excavations were completed vertically, roughly perpendicular to the flat lying phosphorite ore seam.
\bigcirc	Sample security	 The measures taken to ensure sample security. 	Phosphate rock concentrate samples were transported from Bureau Veritas in Adelaide to KemWorks in the US in sealed containers.
	Audits or reviews	• The results of any audits or reviews of sampling techniques and data.	Only a single phosphoric acid pilot plant trial was run. No audits or reviews beyond those by KemWorks have been undertaken on the results reported.

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Ardmore Phosphate Rock Project JORC Table 1 Report

SECTION 2: Reporting of Exploration Results.

SECTION 2: Re	porting of Exploration Results.	
Criteria	JORC Code explanation	Commentary
Mineral tenement and land tenure status	 Type, reference name/number, location and ownership including agreements. The security of the tenure held at the time of reporting. 	The project is held on Mining Lease ML5542 held by Centrex Phosphate Pty Ltd, a 100% subsidiary of Centrex Metals Limited. A 21 year renewal terms was granted in 2017. Southern Cross Fertilisers Pty Ltd holds a 3% revenue royalty on production. Compensation agreements for exploration and mining with all relevant landowners over the Mining Lease are in place.
Exploration done by other parties	• Exploration by other parties.	All exploration was by Centrex.
Geology	 Deposit type, geological setting and style of mineralisation. 	The Ardmore phosphate deposit was discovered in September 1966 and is located within the 'Ardmore Outlier' of the Georgina Basin. The Cambrian aged sedimentary phosphate deposit consists predominantly of pelletal phosphorites with small bands of collophane mudstone. The small (approx. 100-200 micron) sized pellets of carbonate-fluorapatite probably formed in a shallow shelf environment. Within the Ardmore Outlier the single phosphate bed occurs within the Simpson Creek Phosphorite Member (SCPM) of the Beetle Creek Formation. The SCPM is essentially flat lying with a gentle to moderate dip (<20 degrees) to the east and occurs spatially within two main separate areas: the Northern Zone and the Southern Zone. The SCPM has an approximate average thickness of 5 m in the Southern Zone and is located from surface to greater than 15 m depth. The Northern Zone has an approximate average thickness of 3 m and is deeper than the Southern Zone, with depths starting from near-surface in the west before dipping away to the east and extending to depths greater than 20 m.
Drill hole Information	• A summary of all information material to the understanding of the exploration results.	No drilling results are reported, the results relate to bulk metallurgical test work only.
Data aggregation methods	 Weighting averaging techniques and grade cuts. Aggregation procedure. The assumptions used for 	Results reported for the pilot run are reported on a weighted average basis from the time based sampling over the trial.

	any reporting of metal equivalent values should be clearly stated.	
Relationship between mineralisation widths and intercept lengths	• Geometry of the mineralisation with respect to the drill hole angle.	All excavations were vertical and roughly perpendicular to the ore seam.
Diagrams	 Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported These should include, but not be limited to a plan view of drill hole collar locations and appropriate sectional views. 	See previously reported results for the bulk composite formation in the announcement 27th March 2018: <u>https://www.asx.com.au/asxpdf/20180327/pdf/43srngton41y3</u> <u>m.pdf</u> The results were all reported in accordance with the provisions of the JORC Code 2012 and Centrex is not aware of any new information or data that materially affects the information contained within the previous releases. All material assumptions and technical parameters underpinning the estimates in the previous announcements continue to apply and have not materially changed.
Balanced reporting	• Representative reporting of both low and high grades and/or widths.	The reporting of results is considered to be balanced and all relevant results have been reported.
Other substantive exploration data	• Other exploration data.	No other exploration data is available at this time.
Further work	• The nature and scale of planned further work.	Single superphosphate trials are nearing completion at KemWorks and results are expected soon. Two customers are currently trialing 400 tonne run of mine ore samples in their SSP plants.